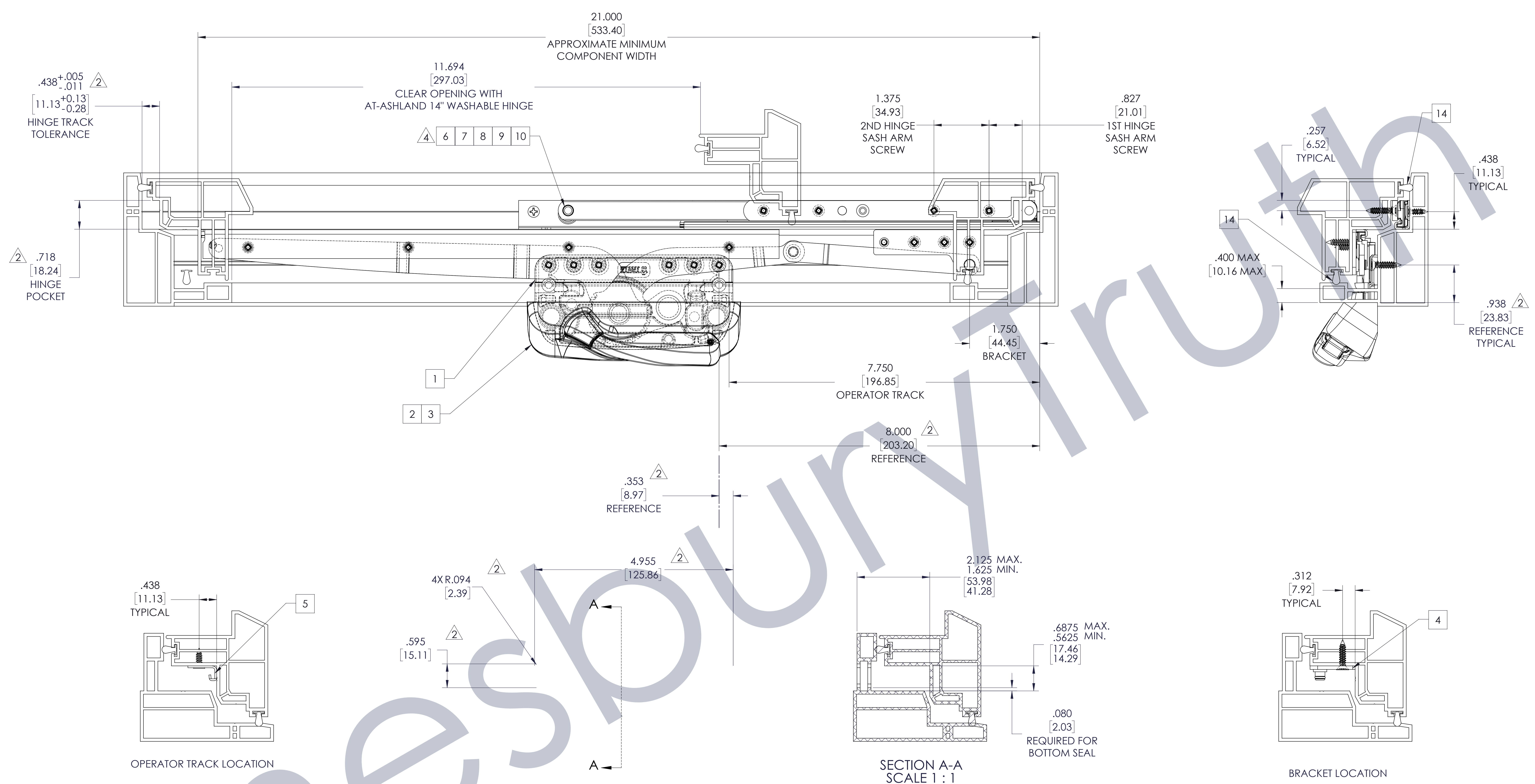
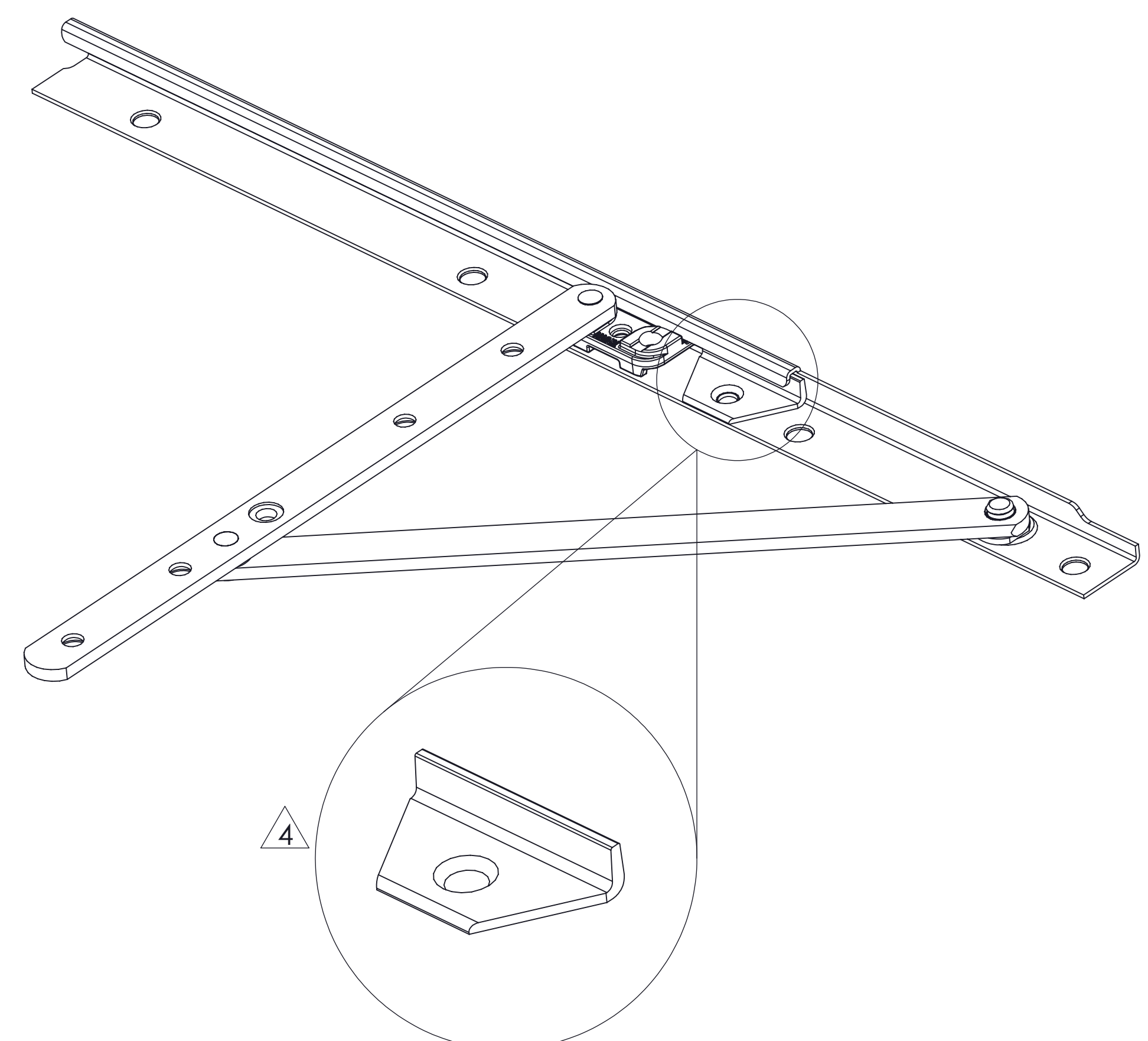


NO.	REV.	DATE	BY
1	CREATED		



OPERATOR TRACK LOCATION

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50.11.XX.XXX	OPER. ENCORE LH S DUAL ARM LP	1
2	32458	GASKET	1
3	12614.XX	HANDLE AND COVER ASSEMBLY	1
4	11661.XX	BRACKET, RH S STUD	1
5	32384.XX	TRACK, OPR CSM NH 14.5 PT STL	1
6	14.97.00.XXX	HGE CSM UL TRK NF WSH	1
7	14.97.00.XXX	HGE CSM LL TRK NF WSH	1
8	14.97.00.XXX	HGE CSM UL ARM - WSH EG SP	1
9	14.97.00.XXX	HGE CSM LL ARM - WSH EG SP	1
10	24309	HINGE STOP	2
11	14103	SCREW, 8 X 3/4 PH FH SMS SS 18-8	10
12	19070	SCREW 7X1/2 PH FU SMS SS18-8	14
13	19105	SCREW 7X3/4 PH FH SMS SS18-8	8
14	Q375T270	Q-LON BULB SEAL	



NOTES:

- HARDWARE MAY ACHIEVE A MAXIMUM WINDOW SIZE OF 40" W X 84" H (COMMERCIAL). PER AAMA HARDWARE LOAD TEST. -96 LB SASH RESULTS IN 5 LB. FORCE FOR ADA HANDLE OPERATION (RESIDENTIAL). -108 LB SASH PERMITTED FOR AAMA HARDWARE LOAD TEST (COMMERCIAL). -FOR COMMERCIAL RATING THE MAXIMUM FRAME AREA (WIDTH X HEIGHT) MUST BE REDUCED BY 20%. CHECK WITH EXTRUDER FOR PROFILE PERFORMANCE DATA.
- HOLD THESE DIMENSIONS AS CLOSE TO THEIR MINIMUM AS MANUFACTURING TOLERANCES ALLOW.
- SNUBBERS RECOMMENDED ON WINDOWS OVER 30 INCHES HIGH, CENTERED ON SASH AND FRAME ON HINGE SIDE OF THE WINDOW. SEE SNUBBER APPLICATION DRAWING.
- WARNING! IT IS RECOMMENDED TO INSTALL HINGE STOPS 24309 IN EACH HINGE TRACK FOR SAFETY.
- WARNING! SHIPPING BLOCKS 24784 IS RECOMMENDED IN EACH WINDOW ASSEMBLY. REFERENCE TECH NOTE #13 FOR CORRECT INSTALLATION OF SHIPPING BLOCKS.
- WARNING! ONLY TRAINED PROFESSIONALS SHOULD DISCONNECT HARDWARE TO SERVICE WINDOWS. FAILURE TO DO SO COULD CAUSE SERIOUS WINDOW DAMAGE AND/OR PERSONAL INJURY.
- REFERENCE TECH NOTE #7 AND 9 FOR MOUNTING SCREW COMPATIBILITY AND CORROSION INFORMATION.
- REFERENCE TECH NOTE #8 FOR PROPER CARE OF HARDWARE.
- SEE TECH NOTE #14 FOR PROPER INSTALLATION OF AN OPERATOR COVER AND NESTED FOLDING HANDLE.
- REFERENCE TECH NOTE #3 FOR SASH SAG TIPS.
- SEE WEBSITE FOR COVER AND HANDLE OPTIONS.

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COMMENTS

Amesbury Truth
 Engineered Solutions. Trusted Brands.
 700 West Bridge Street
 Owatonna, MN 55060
 Telephone 507-451-5620

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DRAWN BY: M. NEFF DATE: 9/17/2021
 CHECKED BY: MDN SCALE: 1:8

PROJECT: GENERIC ENCORE LP DUAL ARM APPLICATION
 DRAWING NO.: 21257C
 REVISION: A
 TITLE: E

DO NOT SCALE DRAWINGS